

ASAP

Work Order ID 58545

May 10, 2010 12:58:50 PM

Page 1

Item ID: D2649

Accept

Revision ID:

Item Name: Cross Bolt Spacer

Start Date: 5/10/10

Start Qty: 200.00

Required Date: 5/11/10

Req'd Qty: 200.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2649

Rev B1

100

0.00



Hardinge

Hardinge CNC LATHE SMALL

Memo

0.00

Hardinge CNC Lathe Small

Machine as per folio FA214 on cobra machine.

SL 10/05/11

201

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

SL 10/05/11

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

10.5.11

201

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)					
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58545

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Item ID: D2649

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Start Qty: 200.00

Required Date: 5/11/10

Req'd Qty: 200.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: LG

0.00

BE 10/05/12

(201)

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/05/12 *[Signature]*
ME 10-5-12

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 58545



Parent Item: D2649

Parent Item Name: Cross Bolt Spacer

Start Date: 5/10/10

Required Date: 5/11/10

Comments: IPP F:02.03.26 Added turning on Cobra INGI

Start Qty: 200.00

Required Qty: 200.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
M6061T6T0.375W.058		Purchased	No			100	f	96.1240	0.2833			



6061-T6 RD Tube .375 x.058W



Location

Loc Qty

Loc Code

MAT014

96.124

110968

1.416

111432

2.708

111944

78

113718

14

- 60

2L 1065/11

W/O:			WORK ORDER CHANGES					
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				Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

58545

☒ First Article ☐ Prototype

Measured by: <u>SL</u>		Audited by: <u>[Signature]</u>		Prototype Approval: N/A	
Date: <u>10/05/11</u>		Date: <u>10.5.11</u>		Date: N/A	

Rev	Date	Change	Revised by	Approved
A	04.01.21	New Issue	KJ/RF <u>[Signature]</u>	<u>[Signature]</u>

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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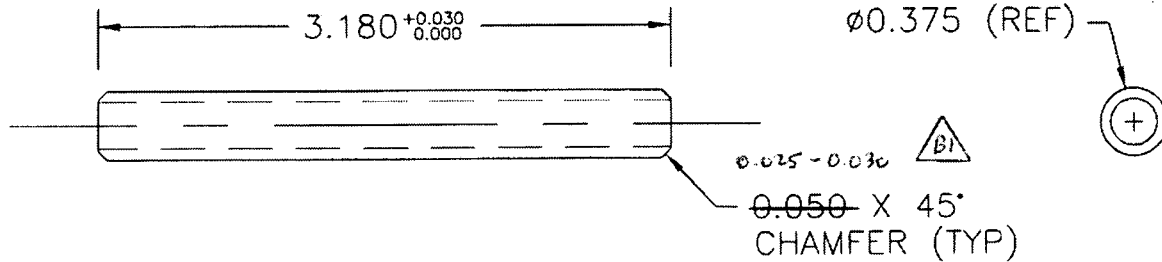
NOTE: Date & initial all entries



DESIGN <i>DK</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DK</i>	APPROVED <i>PS</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER	
B1	98.01.14 02.06.13	REDUCE CHAMFER PER TSR 1246	

RELEASED
98.01.20 DS

*also
50545*



MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)
0.375 DIA 0.058 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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